WHY CHOOSE R&S?

- Engineers on Staff
- Direct Manufacturer
- Competitive Pricing
- Product Certifications
- Innovation

ENGINEERS ON STAFF

The expertise of our people is the key to our success. We take time to consult with our customers to provide innovative, cost-effective products and solutions that continuously set new performance standards.

Our team of highly qualified engineers and program managers will take the time to ensure that every detail of your order is carefully planned and executed.

DIRECT MANUFACTURER

R&S has over 20 years experience in direct manufacturing for thousands of contractors. Our products are custom fabricated to meet the specific profile of any metal panel.

Unlike many of our competitors, R&S is the direct manufacturer of most products we sell. This provides unparalleled control over lead time, quality and price.

COMPETITIVE PRICING

As the direct manufacturer, R&S allows you to cut out the middle man in the transaction. We manufacture roof curbs, skylights, smoke ventilators, AMCA-rated louvers, ridge vents, access & equipment hatches, roof walkway and more. You can always count on a competitive price.

PRODUCT CERTIFICATIONS

R&S proudly tests and certifies its products to verify stated performance ratings. These key programs also require periodic re-testing to ensure ratings continue to be met.

- AMCA (Louvers)
- Underwriters Laboratory (Smoke Vents)
- AAMA/NFRC (Skylights)
- Miami-Dade County (Skylights)

PRODUCT INNOVATION

We believe in putting a focus on product development, with the goal of finding innovative ways to make our products perform and install better as well as uncovering new products to move the PEMB industry forward.

Have an idea for a new product? Let us know!
We help you win bids by offering the right material for the job.

Bidding a highly competitive job? Galvanized steel will cut costs.

Need a 20 year weather-tightness warranty? Aluminum or Stainless Steel will help you secure the job.

RSRoofProducts.com provides easy access to product information, submittal drawings, specifications and installation guides.

Use our online quote request form to tell us what you need and upload your project docs — come visit us today at www.RSRoofproducts.com

We leverage strict practices in quality management throughout our fabrication process.

Each station inspects and approves production quality before continuing to the next phase.

We take pride in our work.
HVAC Metal Building Roof Curb
Custom fabricated to fit any metal building roof panel make and model

STANDARD PRODUCT FEATURES

- 0.080” Aluminum Construction Standard
- 8” Tall with 1” Insulation in Curb Wall (R-6.5)
- Pitch Corrected for a Level Top
- Seam-to-Seam Side Flanges are Standard
- Partitions for HVAC Systems as Specified
- Vibration Isolation Rails as Specified
- Custom Configurations Available Upon Request

R&S custom roof curbs fit any standing seam, R-panel or insulated panel roof system. Curbs are design to install under the panel on the upslope and over on the downslope. Sub-frame, sealants & fasteners included.

Material: 0.080” Aluminum is standard. Options for 18, 16 or 14 GA galvanized steel or stainless steel.

Upslope: Installs under the roof panel. Includes a formed water cricket and fixed / welded closures.

Side Flanges: Seam-to-seam side flanges extend to the next natural high to eliminate fasteners in the flat.

Finish: Standard mill finish. Options for powder coat or Kynar coat custom color finish.

Engineering: CAD drawings supplied with all orders. Structural calcs available upon request (fee-based).

ORDERING OPTIONS

- Vibration Isolation Rails as Specified
- HVAC Duct Partitions and Insulated Panels
- Damper Shelves for Exhaust Fans
- Collar-top “Square-to-Round” Transition
- Loose Panel Closures / Caps (Standard Flange)
- Vented Roof Curb Per RTU Specifications
- Powder or Kynar Coated Roof Curb
HVAC Floating Metal Building Roof Curb
Floating two-curb system for heavy HVAC or RTU equipment on Standing Seam Roofs

1 INNER CURB—14 GA inner structural curb with 3” base perimeter flange. Secures to structural members provided by building manufacturer. 14” high with 1” insulation typical (may customize).

2 OUTER CURB—0.080” aluminum outer curb flashes to, and floats with the metal roof panel. 8” high is typical. Outer curb flashes to inner curb with counterflashing assembly provided by R&S.

3 PITCH CORRECTION—Both inner and outer curbs are pitch corrected for a level top and uniform counter-flashing assembly. Curb height is based on upslope curb wall.

4 DUCT SUPPORTS & INSULATED PANELS—HVAC partitions are mechanically attached with pancake head fasteners prior to shipment. All submittals provided for review prior to fabrication.

STANDARD PRODUCT FEATURES

ORDERING OPTIONS

- Vibration Isolation Rails as Specified
- HVAC Duct Partitions and Insulated Panels
- Additional Structural Supports for Inner Curb
- Loose Panel Closures / Caps (Standard Flange)
- Powder or Kynar Coated Roof Curb
- Temporary Safety Covers to Address Fall Hazard
- Engineering Calcis Demonstrating Load Tolerance
Skylight Metal Building Roof Curb
Custom fabricated and configured for all skylight sizes

**STANDARD PRODUCT FEATURES**

- 0.080” Aluminum Construction Standard
- 6” Tall with 1” Insulation in Curb Wall (R-6.5)
- Interior White Liner (Trim)
- Seam-to-Seam Side Flanges are Standard
- Integrated Fall Protection Screen
- Kits Include Backer-Channel, Fasteners & Sealants
- Custom Configurations Available Upon Request

Skylight roof curbs are configured to optimize daylight performance. Provisions include fall protection screens, interior white liners and non-pitched 6” high curb walls to minimize daylight loss due to the well factor.

**Material:** 0.080” Aluminum is standard. Options for 18 GA galvanized steel or stainless steel.

**Inner Curb Liner:** 26 GA white galvalume liner mounts to the curb’s top flange and over the insulation.

**Side Flanges:** Seam-to-seam side flanges extend to the next natural high to eliminate fasteners in the flat.

**Finish:** Standard mill finish. Options for powder coat or Kynar coat custom color finish.

**Engineering:** CAD drawings supplied with all orders.

**ORDERING OPTIONS**

- Loose Panel Closures / Caps (Standard Flange)
- Customized to Meet Warranty Requirements
- Galvanized Steel Construction
- Louvered Roof Curb for Ventilation
- Fall Protection Screen or Security Bars
- Powder or Kynar Coated Roof Curb
Curb Mount Fall Protection Screen
OSHA-compliant welded galvanized steel screen and all required installation hardware

STANDARD PRODUCT FEATURES
- 0.162” Thick Screen at 4” x 4” Max Openings
- OSHA-Compliant to CFR 1910.23 and 1926.501
- Installs Beneath Skylight Dome
- May be Installed as Retrofit or Included with Curb
- Compatible with Any R&S Skylight Curb or R&S Daylighting Smoke Ventilator

Industrial Lids
Removeable lids for accessing large equipment from the roof top

STANDARD PRODUCT FEATURES
1. **LID EXTERIOR**—0.040” aluminum top sheeting with seams 18” O.C. rigid with aesthetic appeal.
2. **LIFTING LUGS**—Corrosion resistant lifting eyebolts secured to the lid perimeter. The quantity of lifting lugs is determined by lid size.
3. **MOUNTING SLOTS**—Factory located slots on the side of lid walls for mounting bolts (provided).
4. **EPDM BULB GASKET**—Factory mounted to underside of lid perimeter for weathertight seal.
5. **INSULATION**—1” (R-6.5) insulation concealed aluminum liner. Higher R-Value available.

Maximum Lid Size is 10’ x 20’

<table>
<thead>
<tr>
<th>MODEL</th>
<th>LID SIZE</th>
<th>~WEIGHT (1” INSULATED)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LID-4848</td>
<td>4’ x 4’</td>
<td>150 LBS</td>
</tr>
<tr>
<td>LID-6060</td>
<td>6’ x 6’</td>
<td>300 LBS</td>
</tr>
<tr>
<td>LID-9696</td>
<td>8’ x 8’</td>
<td>550 LBS</td>
</tr>
<tr>
<td>LID-120120</td>
<td>10’ x 10’</td>
<td>850 LBS</td>
</tr>
<tr>
<td>LID-120180</td>
<td>10’ x 15’</td>
<td>1,275 LBS</td>
</tr>
</tbody>
</table>
Curb Mount Skylight
Meets daylighting requirements for low-rise industrial and retail building projects

R &S skylights maximize the daylighting potential of any low-rise commercial or retail space. Metal building package includes an insulated curb, fall protection screen, well trim & sealants / fasteners for installation.

**Glazing:** 100% impact modified prismatic glazing with 70% visible light and 100% diffusion for balanced light.

**Frame:** 100% thermally-broken frame resists condensation. Condensate gutter for moisture collection.

**Custom Roof Curb:** Aluminum construction is typical, fabricated to fit any metal building roof panel.

**Fall Protection:** 0.162” galvanized fall protection screen. Meets OSHA CFR 1910.23 and 1926.501

**Miami-Dade / FM Rated:** Polycarbonate skylights carry a Miami-Dade / FM rating when specified.

### Standard Sizes—Custom Sizes Available

<table>
<thead>
<tr>
<th>MODEL</th>
<th>INSIDE CURB OPENING</th>
<th>MODEL</th>
<th>INSIDE CURB OPENING</th>
</tr>
</thead>
<tbody>
<tr>
<td>4848</td>
<td>48” x 48”</td>
<td>2460</td>
<td>24” x 60”</td>
</tr>
<tr>
<td>4896</td>
<td>48” x 96”</td>
<td>24120</td>
<td>24” x 120”</td>
</tr>
<tr>
<td>3696</td>
<td>36” x 96”</td>
<td>3260</td>
<td>32” x 60”</td>
</tr>
<tr>
<td>36120</td>
<td>36” x 120”</td>
<td>32120</td>
<td>32” x 120”</td>
</tr>
</tbody>
</table>

### Ordering Options

- Fall Protection Screen and Mounting Hardware
- Security Bars—White Powder Coat Typical
- Roof Curb for Metal Building or Built-up Roof
- Louvered Roof Curb for Ventilation
- Powder or Kynar Coated Roof Curb
Skylight for 12” O.C. High-Rib Roof
★ Safety & performance at a lower installed cost vs standard skylight and safety screen alternatives

All kits ship complete and installation ready!

STANDARD PRODUCT FEATURES

1. **GLAZING**—White prismatic glazing achieves 70% visible light with 100% diffusion for balanced interior daylighting. Optional double dome.

2. **RS36 BASE**—0.080” Aluminum for maximum strength and reduced weight (65 LBS). Heavy gauge aluminum retainer cap seals dome to base.

3. **WATER CRICKET**—Formed cricket provides ample watershed while preventing material from gathering behind the cricket.

4. **CUSTOM FIT CONTOURS**—Fits the profile of any 12” O.C. high-rib roof system. Contours are factory welded and install similar to panel.

5. **LAYOVER SIDE FLANGES**—Fits any 12” O.C. high-rib roof system. Kits include all mastic, sealant and fasteners required for installation.


KEY BENEFITS

- 10’-4” Long, Intended to Replace Typical LTP Skylight
- UV Additive Resists Yellowing from Sun Exposure
- Includes Factory-Installed OSHA Fall Protection Screen
- No Sub-Frame or Backer-Channel Required
- Installs Quickly, Similar to a Single Roof Panel
- Perfect for Retrofit or New Construction—Ag, Manufacturing, Warehouse, Auto Shops and More

Typical Aged LTP | RS36 Skyline Series

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Daylighting

www.RSRooftproducts.com
Daylighting Automatic Smoke Vent
UL 793 rated smoke vent with daylighting lids

STANDARD PRODUCT FEATURES

1. **GLAZING**—0.118” white copolyester outer dome over 0.030” clear inner dome. Full perimeter dome caps and interior condensate provisions.

2. **CURB MATERIAL**—0.080” aluminum with 1” insulation and liner. Curb height is 12”. Base flanges: metal building, curb mount or self-flashing.


4. **GAS SPRINGS (4)**—Low spring rate nitrogen gas springs for smooth operation. Lids open against a 10 PSF load. High capacity for snow loads available.


6. **FALL PROTECTION**—Optional fall protection screen factory-installed. OSHA-compliant. Optional security bars all available.

ORDERING OPTIONS

- Single Dome Glazing for Cost Savings
- High Capacity for High Load Conditions
- Galvanized Steel Construction
- McCabe Resettable Release Link
- Powder Coat or Kynar Custom Color Finish
- Fall Protection Screen (OSHA-Compliant)
- Security Bars
- Sub-Frame, Sealants & Fasteners

<table>
<thead>
<tr>
<th>MODEL</th>
<th>INSIDE CLEAR OPENING</th>
<th>WEIGHT (ALUMINUM)</th>
<th>WEIGHT (GALV STEEL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ULSH-4848</td>
<td>48” x 48”</td>
<td>110 LBS</td>
<td>170 LBS</td>
</tr>
<tr>
<td>ULSH-4896</td>
<td>48” x 96”</td>
<td>170 LBS</td>
<td>260 LBS</td>
</tr>
<tr>
<td>ULSH-6060</td>
<td>60” x 60”</td>
<td>145 LBS</td>
<td>220 LBS</td>
</tr>
<tr>
<td>ULSH-6072</td>
<td>60” x 72”</td>
<td>150 LBS</td>
<td>230 LBS</td>
</tr>
<tr>
<td>ULSH-6096</td>
<td>60” x 96”</td>
<td>205 LBS</td>
<td>310 LBS</td>
</tr>
</tbody>
</table>
Solid Lid Smoke Vent
UL 793 rated smoke vent with insulated solid galvanized or aluminum lids

STANDARD PRODUCT FEATURES
• Same as Daylighting Model but with Solid Lid
• 1" Lid Insulation with Interior Liner

ORDERING OPTIONS
- High Load or Uplift Capacity
- Galvanized Steel Construction
- McCabe Resettable Release Link
- Powder Coat or Kynar Custom Color Finish
- Fall Protection Screen or Security Bars
- Sub-Frame, Sealants & Fasteners

Cold Storage Smoke Vent
Smoke vents specifically designed for cold storage warehouses

STANDARD PRODUCT FEATURES
• 6” R 39 Thermally Broken Smoke Vent
• Aluminum Construction
• UL Listed Fusible or Resettable McCabe Links
• High Performance Gas Springs
• Custom Latching System with Release
• Opens Against 10 PSF Live Load
• Lids Remain Closed Under 90 PSF Uplift

ORDERING OPTIONS
- Galvanized Steel Curb for Cost Reduction
- Powder Coat or Kynar Custom Color Finish
- Fall Protection Screen or Security Bars
- Sub-Frame, Sealants & Fasteners

<table>
<thead>
<tr>
<th>MODEL</th>
<th>INSIDE CLEAR OPENING</th>
<th>WEIGHT (ALUMINUM)</th>
<th>WEIGHT (GALV STEEL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CSSH-6060</td>
<td>60&quot; x 60&quot;</td>
<td>600 LBS</td>
<td>800 LBS</td>
</tr>
<tr>
<td>CSSH-6072</td>
<td>60&quot; x 72&quot;</td>
<td>665 LBS</td>
<td>900 LBS</td>
</tr>
<tr>
<td>CSSH-6090</td>
<td>60&quot; x 90&quot;</td>
<td>770 LBS</td>
<td>1000 LBS</td>
</tr>
<tr>
<td>CSSH-6096</td>
<td>60&quot; x 96&quot;</td>
<td>800 LBS</td>
<td>1100 LBS</td>
</tr>
</tbody>
</table>
Metal Building Roof Access Hatch
Provides safe roof access via interior fixed ladder or ship stair system

STANDARD PRODUCT FEATURES
- Welded Closures and Caps Nest with Any Metal Panel
- Insulated Curb Wall and Lid for Energy Efficiency
- Heavy Duty EPDM Bulb Gasket for Weathertightness
- Hold Open Arm Locks Hatch in Open Position
- High Performance Gas Springs for Smooth Operation
- Fully Welded Cover and Curb

Roof Hatches provides safe roof access via interior fixed ladder or ship stair system. Metal building flanges nest with any standing seam or R-Panel roof system and may be fabricated of aluminum or steel.

Curb: 0.125” integral aluminum curb stands 12” high. 1” rigid insulation (R 6.5) in curb walls and lid.

Cover: 0.125” aluminum cover with 1” ridged insulation and 0.040” interior liner. EPDM rubber gasket.

Gas Springs: Low spring rate nitrogen gas springs for smooth operation. Opens against a 40 PSF live load.

Latches: 12 GA slam latch rated for a 30 PSF uplift. Inside grasp handle and padlock hasp.

Finish: Standard mill finish. Options for powder coat or Kynar coat custom color finish.

Standard Sizes—Custom Sizes Available

<table>
<thead>
<tr>
<th>MODEL</th>
<th>INSIDE CLEAR OPENING</th>
<th>WEIGHT (ALUMINUM)</th>
<th>WEIGHT (STEEL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>RAH-3036</td>
<td>2’-6” x 3’-0”</td>
<td>145 LBS</td>
<td>190 LBS</td>
</tr>
<tr>
<td>RAH-3048</td>
<td>2’-6” x 4’-0”</td>
<td>175 LBS</td>
<td>200 LBS</td>
</tr>
<tr>
<td>RAH-3096</td>
<td>2’-6” x 8’-0”</td>
<td>165 LBS</td>
<td>220 LBS</td>
</tr>
<tr>
<td>RAH-3636</td>
<td>3’-0” x 3’-0”</td>
<td>150 LBS</td>
<td>200 LBS</td>
</tr>
<tr>
<td>RAH-4848</td>
<td>4’-0” x 4’-0”</td>
<td>165 LBS</td>
<td>220 LBS</td>
</tr>
</tbody>
</table>

ORDERING OPTIONS
- Skylight Dome Lid for Daylighting
- Stainless Steel Hardware
- 14 GA Galvanized Steel Construction
- Pitch Corrected Top
- Loose Panel Closures / Caps (Standard Flange)
- Powder Coat or Kynar Custom Color Finish
Roof Access Hatch Accessories
Safety products compatible with R&S Roof Access Hatches

<table>
<thead>
<tr>
<th>KEEHATCH® SAFETY RAILING</th>
<th>STANDARD PRODUCT FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>• 1.625&quot; O.D. Aluminum Pipe Railing</td>
<td></td>
</tr>
<tr>
<td>• Sized to Fit Roof Hatch Dimension</td>
<td></td>
</tr>
<tr>
<td>• Two Rails per Side with Self-Closing Gate</td>
<td></td>
</tr>
<tr>
<td>• Mill or Safety Yellow Finish</td>
<td></td>
</tr>
<tr>
<td>• Includes Corner Brackets to Fit Any R&amp;S Hatch</td>
<td></td>
</tr>
<tr>
<td>• Compliant with OSHA Standards #1910.23 &amp; #1910.27</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>LADDER SAFETY POST</th>
<th>STANDARD PRODUCT FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Constant Force Spring Balance Enables Controlled Operation</td>
<td></td>
</tr>
<tr>
<td>• Indexing Pull Pin Locks at Fully Raised and Lowered Positions</td>
<td></td>
</tr>
<tr>
<td>• Durable Powder Coat Finish in Safety Yellow</td>
<td></td>
</tr>
<tr>
<td>• 42&quot; Extension Beyond Outer Tube</td>
<td></td>
</tr>
<tr>
<td>• Mounting U-Bolts Adjustable for 12&quot; O.C. Rungs</td>
<td></td>
</tr>
<tr>
<td>• In Stock Item Generally Ships within 24 Hours</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>FIXED ROOF ACCESS LADDERS</th>
<th>STANDARD PRODUCT FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Heavy Duty One-piece Welded Assemblies</td>
<td></td>
</tr>
<tr>
<td>• 16&quot; Wide, Custom Heights to Meet Requirements</td>
<td></td>
</tr>
<tr>
<td>• Stand-off Brackets are 7&quot; (other options available)</td>
<td></td>
</tr>
<tr>
<td>• 11 Stock Powder Coat Color Options</td>
<td></td>
</tr>
<tr>
<td>• Stainless Steel and Hot Dip Galvanized Coating Available</td>
<td></td>
</tr>
<tr>
<td>• Standard Fixed Ladder, Walk-Thru Handrails, Safety Cages, Boarding Rails, Standoff Platforms</td>
<td></td>
</tr>
<tr>
<td>• All Products Quoted Meet OSHA Guidelines</td>
<td></td>
</tr>
</tbody>
</table>
Continuous Ridge Ventilator
Customized ventilation systems engineered to achieve the number of required air changes

STANDARD PRODUCT FEATURES

- Galvalume or Aluminum Construction
- Damper Kits & Extended Chain Operators
- 1/2” Mesh Galvanized Bird Screen
- Variable Pitch Up to 6:12
- 10’ Length Low Profile
- Single or Continuous Applications
- Pre-Finished Off-White Galvalume Steel

ORDERING OPTIONS

- Galvalume or Custom Color Finish
- Lever Damper Operator
- Boat Winch Damper Operator
- Electronic Actuated Damper Operator

<table>
<thead>
<tr>
<th>MODEL</th>
<th>THROAT</th>
<th>HEIGHT</th>
<th>TOP WIDTH</th>
<th>BASE WIDTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>RV-9</td>
<td>9&quot;</td>
<td>14&quot;</td>
<td>21-1/4&quot;</td>
<td>28&quot;</td>
</tr>
<tr>
<td>RV-12</td>
<td>12&quot;</td>
<td>18-1/8&quot;</td>
<td>28-1/4&quot;</td>
<td>32-1/2&quot;</td>
</tr>
<tr>
<td>RV-18</td>
<td>18&quot;</td>
<td>28-1/2&quot;</td>
<td>41&quot;</td>
<td>48&quot;</td>
</tr>
<tr>
<td>RV-24</td>
<td>24&quot;</td>
<td>37-1/2&quot;</td>
<td>54-1/4&quot;</td>
<td>64&quot;</td>
</tr>
</tbody>
</table>

Spot Gravity Vents
Cost effective gravity intake or exhaust engineered for the PEMB industry

ST Hooded Vent: Throat area between 1—40 square feet in various length and width combinations. 1/2” bird screen. Integral base nests with metal panel or roof curb. Aluminum or Galvanized Steel. Mill, powder coat or Kynar custom finish.

RS Round Vent: For gravity intake or relief ventilation. Throat diameter of 6” - 36” with optional pivoting disc damper and pull chain. 1/2” bird screen. Mill, powder coat or Kynar custom finish.

Turbine Vent: Versatile ventilation where spot gravity exhaust is needed. Reinforced, corrugated vanes harness wind and natural air flow to accelerate relief. Throat diameter of 6” - 36”. 1/2” bird screen when specified. Mill, powder coat or Kynar custom finish.
**R&S ENGINEERING SERVICES:** Our Estimating Team can assist by running air movement calculations considering building dimensions and usage to ensure adequate make-up and exhaust performance.

### ROOF DOWNBLAST FANS

The Centrifugal Roof Exhaust Fans include both direct and belt driven fans with backward inclined centrifugal wheels. The fans feature double studded isolators for true vibration isolation. The fans are a downblast configuration and are suitable for roof mounted applications exhausting relatively clean air.

### ROOF UPBLAST FANS

The Centrifugal Roof Upblast exhaust fans include both direct and belt drive options with efficient backward inclined centrifugal wheels and aerodynamic inlet cone minimizing system effects. The motors on the fans are out of the airstream. Suitable for applications ranging from storage room to fume hood exhaust and kitchen grease exhaust to smoke control.

### ROOF TUBE AXIAL FANS

Axial fans are a lower cost option for low/medium pressure applications. Roof mounted models are designed to discharge clean air or fume exhaust up and away from the building. Typical uses are industrial space, warehouses, fume exhaust and paint booth exhaust.

### ROOF PROPELLER EXHAUST & SUPPLY FANS

The Hooded Propeller Roof Fans include both direct and belt driven fans with fabricated steel, fabricated aluminum or cast aluminum blades. These fans are suitable for clean air applications including exhaust, supply or filtered supply. Typical applications are factories and warehouses.

### WALL PROPELLER FANS

The Wall Propeller Fans include both direct and belt driven fans with fabricated steel, aluminum, or cast aluminum blades. These wall fans are suitable for clean air applications, including exhaust, supply, or filtered supply. Reversible fans are available with cast aluminum blades. Typical applications are factories and warehouses.

### WALL EXHAUST FANS

The Wall Exhaust Fans include both direct and belt driven fans with backward inclined centrifugal wheels. The motors on the fans are out of the airstream. The fans are suitable for sidewall applications.
**Formed Louvers**

Designed to achieve high free area, low pressure drop and low water penetration.

| **Frame** | 18 GA Galvanized Steel or 0.080” Aluminum. |
| **Blades** | 18 GA Galvanized Steel or 0.080” Aluminum. |
| **Flashings** | Recessed perimeter flange set to metal panel depth, includes drip lip, jamb, and sill flanges. |
| **Assembly** | Riveted and/or welded as specified. |
| **Birdscreen** | 1/2” Mesh x 19 GA galvanized steel |
| **Finish** | Electrostatically applied powder paint, oven-baked finish. Options for mill or Kynar coat. |
| **Options** | Insect screen, aluminum screen, filter racks, insulated blank-off panels, gable or round shaped. Custom applications available upon request. |

### DRAINABLE BLADE LOUVER

- Licensed to Bear AMCA Seal for Air and Water Performance
- Drain Gutters in Each Blade and Jamb Downspouts
- Angled Bottom Sill with Integral Water Stop
- 4” deep, 37.5° Angle Blade, 3-3/8” On Center
- Available in 2”, 4” or 6” Louver Depth (4” AMCA Certified)
- Minimum Size: 12” x 12”, Maximum Panel Size: 96” x 96”
- Louvers Larger Than Maximum Are Sequenced with Mullions

### STRAIGHT BLADE LOUVER

- Lower Cost Option Straight Blade Design
- 4” deep, 42° Angle Blade, 4-1/2” On Center
- Available in 2”, 4” or 6” Louver Depth
- Minimum Size: 12” x 12”, Maximum Panel Size: 96” x 96”
- Louvers Larger Than Maximum Are Sequenced with Mullions

### ADJUSTABLE BLADE LOUVER

- Adjustable Blades May be Closed When Required
- Blades Operate with Pull Chain or Motorized Actuator
- 4” deep, 40° Angle Blade, 4-1/2” On Center
- Minimum Size: 12” x 12”, Maximum Panel Size: 60” x 96”
- Louvers Larger Than Maximum Are Sequenced with Mullions
- Optional Stainless Steel Jamb Seals
Metal Rooftop Walkway & Handrail
Safe access to rooftop equipment while eliminating damage to roof panels from foot traffic

**STANDARD PRODUCT FEATURES**

- 18 GA Weather Resistant Anti-Skid Surface
- Planks 10’ Long x 12” Wide x 2-1/2” High
- Versatile Interlocking Plank Design
- 14 GA Supports, Ledgers, Splice Plates
- S-5! Clamps for Standing Seam Roofs
- Fab-Lok Fasteners for Screw Down Roofs
- Custom Widths—Increments of 12”
- CAD Drawings of Walkway & Handrail

**UNRESTRICTED SUPPORTS**

<table>
<thead>
<tr>
<th>UNRESTRICTED SUPPORTS</th>
<th>4’0”</th>
<th>5’0”</th>
<th>6’0”</th>
<th>7’0”</th>
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<tbody>
<tr>
<td>MAX CONCENTRATED LOAD</td>
<td>529</td>
<td>501</td>
<td>420</td>
<td>362</td>
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<tr>
<td>DEFLECTION (INCHES)</td>
<td>0.12</td>
<td>0.22</td>
<td>0.31</td>
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<td>MAX UNIFORM DIST LOAD</td>
<td>312</td>
<td>200</td>
<td>140</td>
<td>103</td>
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<tr>
<td>DEFLECTION (INCHES)</td>
<td>0.17</td>
<td>0.27</td>
<td>0.39</td>
<td>0.54</td>
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</tbody>
</table>

R&S engineering will design a roof walkway layout to meet the requirements of any project. Orders include CAD drawings of the walkway layout including supports, mounting hardware, handrail fittings and crossovers.

**Planking:** 18 GA pierced and punched anti-skid surface. Interlocking plank design for customized walkway widths.

**Supports:** 14 GA galvanized steel hat-channels, m-channels, plank splice plates, ledgers as specified in plans.

**Handrailing:** Schedule 40 galvanized steel pipe. May include custom color finish or safety yellow powder coat.

**Handrail Fittings:** Industrial strength forged iron handrail fittings mount to walkway supports with doubler brackets.

**Mounting Hardware:** S-5! Clamps, M-washers, Longlife bolts, nuts and self-drillers as specified in walkway layout.

**ORDERING OPTIONS**

- Pitch-Corrected Walking Surface
- 6” High Toe Kick Board
- Handrailing on One or Both Sides of Walkway
- Cross-over Stairs or Ladder Systems
- Swinging Access Gate for Entry Point(s)
- Powder Coated Safety Railing (Yellow)
- Landing areas, mechanical platforms
- Engineering Calculations, Stamped Submittals
CONSULTING

SALES

SUPPORT

Since 1964, R&S has supplied the Metal Building industry with high quality accessories customized to meet the special needs of the pre-engineered building contractor.

Our manufacturing employs the latest in modern metal working machinery and software, and products conforming with the highest recognized standards in the industry.

Quality and value remain our most important promises to our customers.