SPECIFICATIONS: 18 GAUGE ALUMINIZED STEEL

PITCHED TO PROVIDE A LEVEL TOP SURFACE WHERE SPECIFIED

8" UPSLOPE CURB HEIGHT

1-1/2" WIDE TOP FLANGES

ALL WELDED CONSTRUCTION CORNERS MITERED AND WELDED

UPSLOPE FLANGE WITH "OVER" CONTOURS AND WATER DIVERTER

DOWNSLOPE WITH "OVER" CONTOURS

1" RIGID R7.2 INSULATION (MB1 ONLY)

OPTIONS:

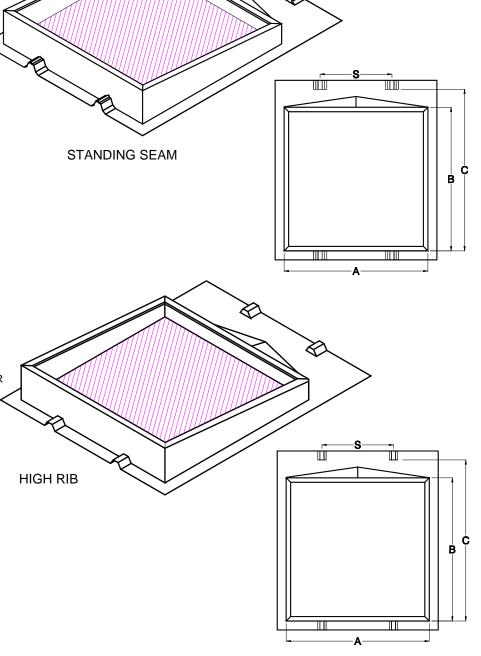
- ___14 GAUGE ALUMINIZED STEEL ___16 GAUGE ALUMINIZED STEEL
- 0.080" ALUMINUM

POWDER COAT FINISH -

- ___WHITE
- __CUSTOM COLOR
- SPECIAL HEIGHT
- ___DAMPER SHELF/DUCT SUPPORTS
- ___INSIDE OR OUTSIDE INSULATION LINER
- SPECIAL RIB PLACEMENT

WIDE FLANGES

- ___UPSLOPE
- SIDE
- ___DOWNSLOPE
- __TOP COVER
- ___TOP FLANGE BROKEN OUT
- ___ DIVERTER IN LIEU OF CRICKET
- ___SPLICED CURB (2 PIECES)
- ___ SUB FRAMING
- ___2-1/2" WIDE MASTIC

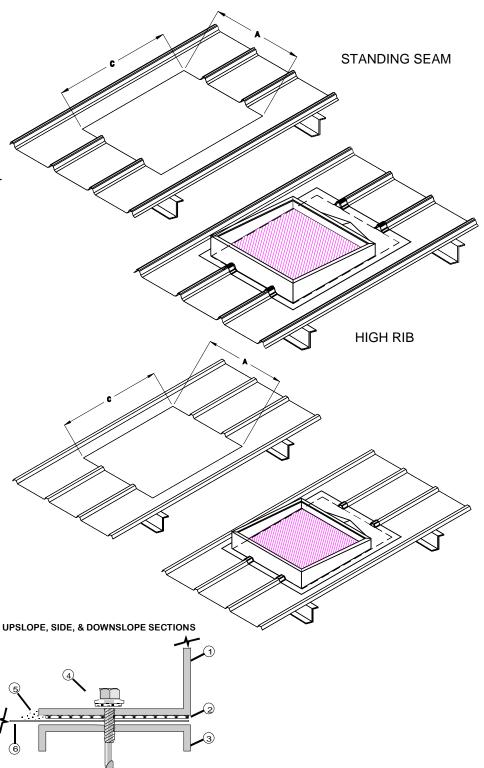


Project	Contractor
Location	Approved By
Date	Date Approved



INSTALLATION INSTRUCTIONS

- 1. On a fully sheeted roof, mark centerline of roof opening.
- Use centerline of major rib as a guide and lay out roof opening to match the curb A & C dimensions.
- Cut roof opening per building manufacturer's recommendations.
- Install structural support framing for curb and equipment loads. Keep inside dimension clear. A minimum of two parallel curb walls should be supported. Avoid cantilever sections in excess of 12".
- Apply mastic or sealant tape at points where curb meets roof panel. Apply to roof panel at curb side, upslope, and downslope flanges. Use only accessories as recommended by the building manufacturer.
- Press curb into place on the roof panel.
- Fasten the curb to support structure through curb flange and roof panel using fasteners compatible with the roof system. Use a minimum of four fasteners per side on maximum 4" centers.
- Check tightness of fasteners and general integrity of installation.
 Caulk perimeter edge of curb flanges to roof panel.



- 1 ROOF CURB WALL
- 2. TAPE MASTIC
- 3. SUPPORT FRAMING
- 4. COMPATIBLE FASTENER
- 5. SILICONE/URETHANE SEALANT
- 6. ROOF PANEL



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