SPECIFICATIONS:

18 GAUGE ALUMINIZED STEEL

PITCHED TO PROVIDE A LEVEL TOP SURFACE WHERE SPECIFIED

8" UPSLOPE CURB HEIGHT

1-1/2" WIDE TOP FLANGES

ALL WELDED CONSTRUCTION CORNERS MITERED AND WELDED

UPSLOPE FLANGE WITH “OVER” CONTOURS AND WATER DIVERTER

DOWNSLOPE WITH “OVER” CONTOURS

1" RIGID R7.2 INSULATION (MB1 ONLY)

OPTIONS:

___ 14 GAUGE ALUMINIZED STEEL
___ 16 GAUGE ALUMINIZED STEEL
___ 0.080" ALUMINUM

POWDER COAT FINISH -
___ WHITE
___ CUSTOM COLOR

___ SPECIAL HEIGHT

___ DAMPER SHELF/DUCT SUPPORTS

___ INSIDE OR OUTSIDE INSULATION LINER

___ SPECIAL RIB PLACEMENT

WIDE FLANGES
___ UPSLOPE
___ SIDE
___ DOWNSLOPE

___ TOP COVER

___ TOP FLANGE BROKEN OUT

___ DIVERTER IN LIEU OF CRICKET

___ SPLICED CURB (2 PIECES)

___ SUB FRAMING

___ 2-1/2" WIDE MASTIC


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R&S MANUFACTURING AND SALES COMPANY
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1. On a fully sheeted roof, mark centerline of roof opening.

2. Use centerline of major rib as a guide and lay out roof opening to match the curb A & C dimensions.

3. Cut roof opening per building manufacturer’s recommendations.

4. Install structural support framing for curb and equipment loads. Keep inside dimension clear. A minimum of two parallel curb walls should be supported. Avoid cantilever sections in excess of 12”.

5. Apply mastic or sealant tape at points where curb meets roof panel. Apply to roof panel at curb side, upslope, and downslope flanges. Use only accessories as recommended by the building manufacturer.

6. Press curb into place on the roof panel.

7. Fasten the curb to support structure through curb flange and roof panel using fasteners compatible with the roof system. Use a minimum of four fasteners per side on maximum 4” centers.

8. Check tightness of fasteners and general integrity of installation. Caulk perimeter edge of curb flanges to roof panel.

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